



UI2650

Injection Molding

CHARACTERISTICS:

- Non-UV Stabilized
- High Flow Properties
- Excellent Moldability and Toughness
- Good ESCR
- Compliance with FDA Regulation 21 CFR177.1520

APPLICATIONS:

- Housewares
- Lids, Bottle Closures, and Toys
- Masterbatches and Powder Coatings

Physical Properties	Test Method*	Unit	Value	
Density	ASTM D 1505	g/cm ³	0.927	
Melt Index (190 °C/2.16 kg)	ASTM D 1238	g/10 min.	50	
Melt Index (190 °C/21.6 kg)	ASTM D 1238	g/10 min.	-	
Vicat Softening Temperature	ASTM D 1525	°C	90	
Brittleness Temperature	ASTM D 746	°C	< -70	
ECSR [F ₅₀]	ASTM D 1693	Hrs	30	
Tensile Strength @ Yield	ASTM D 638	MPa	18	
Elongation @ Break	ASTM D 638	%	100	
Tensile Impact Strength	ASTM D 1822	kJ/m ²	-	
Flexural Modulus	ASTM D 790	MPa	600	
Izod Impact Strength	ASTM D 256	kJ/m ²	40	
*) Polyothylana taatad par ACTM D 1029		Conversion : 1 MDs 10 0 km//sm²		

^{*)} Polyethylene tested per ASTM D 1928

Conversion: $1 \text{ MPa} = 10.2 \text{ kgf/cm}^2$

 $1 \text{ kJ/m}^2 = 0.01 \text{ kgf.cm/mm}^2$

Recommended Processing Conditions:

Melt Temperature 175 - 225 deg. C

This material complies with recommendations and statutory regulations in the USA, Japan and most European countries regarding packaging materials intended to come in contact with foodstuff.

The nominal properties reported herein are typical on the product of CAPC but do not reflect normal testing variance and therefore should not to be construed as specifications.

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This technical datasheet is effective as from January 2013 and supersedes all previously published data.

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