

General Information

● Description

- ◆ UR644 is a butene copolymer produced via Unipol process technology and suitable for rotational molding.
- ◆ Broad molding latitude, Good Grindability
- ◆ Good Color stability & ESCR

● Applications

- ◆ Rotational molding(Storage container)

Physical Properties¹

Physical	Test Method	Nominal Values			
Melt Flow Index	ASTM D1238	5.0	g/10min		
Density	ASTM D1505	0.935	g/cm ³		
Mechanical					
Tensile Stress (Yield)	ASTM D638	165	kgf/cm ²	16.2	MPa
Tensile Stress (Break)	ASTM D638	250	kgf/cm ²	24.5	MPa
Tensile Strain (Break)	ASTM D638	900	%	900	%
Flexural Modulus	ASTM D790	7,000	kgf/cm ²	686	MPa
Impact					
Notched Izod Impact Strength (23℃)	ASTM D256	60	kgf-cm/cm	588	J/m
Thermal					
Melting Point	LC Method	124	℃		
VICAT Softening Point	ASTM D1525	110	℃		
Brittle Temperature	ASTM D746	<-118	℃		
Additional Properties					
ESCR	ASTM D1693	>300	F50 Hours		

NOTE

ISO 9001, 14001, /TS 16949

¹ Physical Properties : these are not to be construed as specifications